



产品介绍

Products Introduction

LSS水冷式冷却输送机
LSS Water Cooling Conveyor

水冷式冷却输送机是专为解决胶坯粘连、变形而设计的预成型机配套辅机。通过冷却水或冷却溶液使胶坯降温，再经过强制风冷，使胶坯干燥、稳定。该机特点是全程不锈钢网帘可调控运行速度，配合成型机的所有切割速度。

The water cooling conveyor is an auxiliary machine of the Precision Preformer to avoid stickiness and deformation of the rubber blanks. After cooling down with cooling water or cooling solution, and then with forcible cooling wind, the rubber blanks will become dry and solid. The feature of the machine is that the running speed can be adjusted by the stainless steel net curtain during the whole process, to go with all the cutting speeds of the preformer.



LSS650冷却输送机技术参数

LSS650 Cooling Conveyor Technical Parameter

| 项目名称 Items | 输送宽度 (mm) Conveying Width | 输送长度 (mm) Conveying Length | 提升角度 (°) Ascending Angle | 输送速度 (斜面) m/min Conveying Speed (Slope) | 输送速度 (平面) m/min Conveying Speed (Horizontal) | 水槽尺寸 (mm) Water Tank Dimension (L x w x h) | 外形尺寸 (mm) Overall Dimension (L x w x h) | 电机功率 (w) Motor Power | 重量 (T) Weight |
|------------------|------------------------------------|-------------------------------------|-----------------------------------|--|---|--|---|-------------------------------|---------------------|
| 参数值 Parameter | 450 | 9000 | 40 | 8.3 | 1.6 ~ 3.2 (无级调速) (Infinite Speed regulation) | 1460 x 800 x 270 | 5200 x 900 x 1700 | 1800 | 0.8 |

产品介绍

Products Introduction

LSX旋转式冷却输送机
LSX Rotating Cooling Conveyor

旋转式冷却输送机是专为解决胶坯粘连、变形而设计的预成型机配套辅机。该机与胶料接触部位均采用不锈钢材料。机器的特点是占地面积小，冷却距离长，胶坯冷却、干燥效果突出。对轴承密封件、油封、O形圈及片状等胶坯的效果更加突出。小重量的胶坯可直接采用风冷。重量较大或热量较大的胶坯，还可通过外接水箱进行循环水冷却，强化胶坯冷却效果。

Rotating cooling conveyor is an auxiliary machine of the precision preformer to avoid stickiness and deformation of the rubber blanks. The part of the machine which directly contact is made of stainless steel. The feature of the machine is that it covers little area with long cooling distance and that it is prominent in cooling and drying rubber blanks, especially for bearing seals, oil seals, O-rings, rubber flakes and so on. Rubber blanks of small weight can be directly cooled down by wind. Weightier and hotter rubber blanks can be cooled by cycling water from external water tank, to intensify the cooling effect of rubber blanks.



LSX旋转冷却输送机技术参数

LSX Rotating Cooling Conveyor Technical Parameter

| 项目名称/规格型号 Item/ Model | LSX800 | LSX950 | LSX1150 |
|---|-----------------|-----------------|-----------------|
| 旋转槽直径 (mm) Groove Diameter | 800 | 950 | 1150 |
| 旋转槽宽度 (mm) Groove Width | 200 | 200 | 210 |
| 旋转槽高度 (mm) Groove Height | 1500 | 1500 | 1800 |
| 物料运行距离 (mm) Mean Travel Distance | 28000 | 35000 | 44000 |
| 螺旋节距 (mm) Helical pitch | 100 | 100 | 120 |
| 进料口宽度 (mm) Feeding Width | 650 | 650 | 650 |
| 进料口高度 (mm) Height of Inlet | 320 | 320 | 320 |
| 输送速度 (m/min) Conveying Speed | 6-8 | 6-8 | 6-8 |
| 电机功率 (W) Motor Power | 750 x 2 | 750 x 2 | 1100 x 2 |
| 外形尺寸 (长 x 宽 x 高) (m) Overall Dimension (L x W x H) | 1.4 x 2.0 x 2.5 | 1.6 x 2.2 x 2.5 | 1.8 x 2.4 x 2.7 |



精密预成型机和LSX旋转冷却输送机配套使用
Combination of Precision Preformer And LSX Rotating Cooling Conveyor